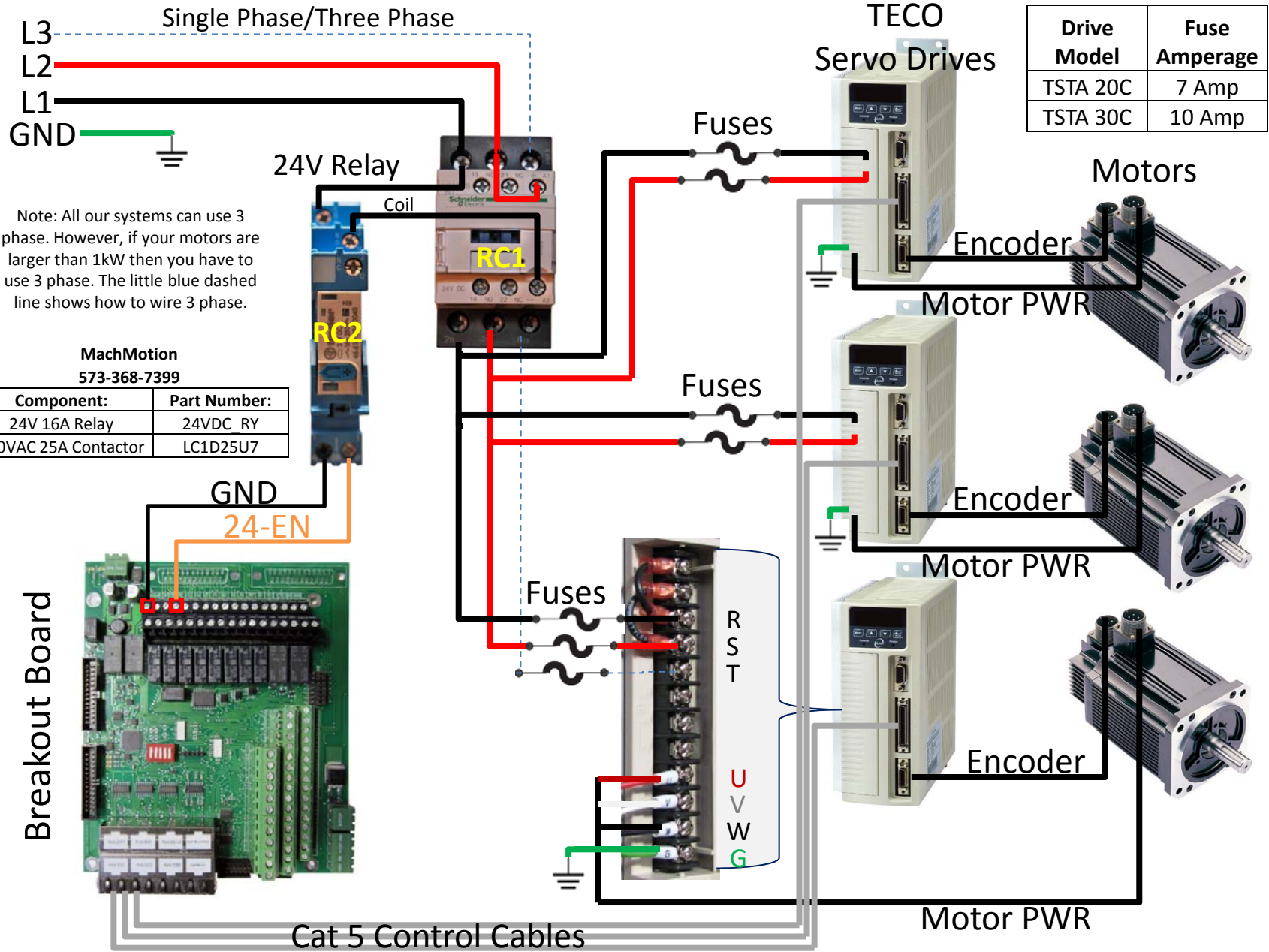


# TECO DRIVE & MOTOR WIRING DIAGRAM



\*Enable Circuit: When the machine is enabled, the 24-EN signal turns on. This turns on RC2 which connects 240 VAC to the coil of RC1. RC1 turns on the power to the drives.