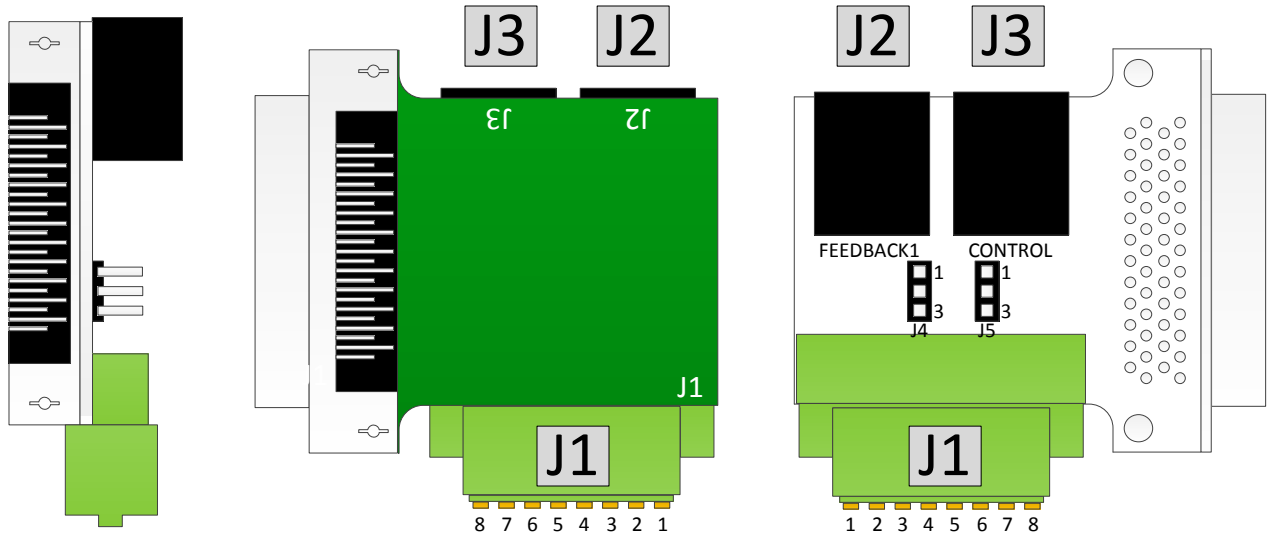




# Drive Interface Board Diagram – Digital Mitsubishi J4



J1		
Board Pin	Drive Pin	Function
1	-	24V
2	-	GND
3	43	Input
4	44	Input
5	45	Input
6	22	Output
7	23	Output
8	24	Output

J2	
Pin	Function
1	A+
2	A-
3	B+
4	5V DC
5	GND
6	B-
7	Z+
8	Z-

J3	
Pin	Function
1	DO25
2	ERROR
3	DIR+
4	ENABLE
5	GND
6	DIR-
7	STEP+
8	STEP-

J4 P1-P2	CN1 Pin 25 Select
J5	Not Used